

Work Order ID 63410

October 29, 2010 10:38:45 AM



Page 1

Item ID: D205-541-043

Accept



Setup Start



Revision ID:

Item Name: Heli-Utility-Basket, LH

Stop



Start Date: 10/29/10 Start Qty: 1.00



Cust Item ID:

Required Date: 11/01/10 Req'd Qty: 1.00



Customer:

Reference:

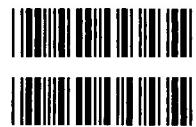
Approvals: Process Plan:

Date: _____

Tooling: _____

Date: _____

Run Start



QC:

Date: _____

SPC (Y/N): _____

Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
IIN D205-541	Rev G								

100



DOCUMENT CONTROL

DC

Document Control

Memo

Photocopy bluefile & type labels per PPPD205-541-043

CHG002

130



Pick Kit

Packaging

Packaging

Memo

REPACKAGE PARTS FROM
1 X D205-541-043 B55632
(REMOVED FOR TRIAL FIT)

0.00

0.00

0.00

ADD NEW:

3 X AN4-12A B

2 X AN4-14A B

2 X AN960JD8 B

DART		TC APPROVAL # 09-89	
Dart Aerospace Ltd.		TEL: 1-613-632-5200	
1270 ABERDEEN ST.			
HAWKESBURY, ON, CANADA K6A 1K7			
P/N	D205-541-043	CHG	CHG002
DESC.	Heli-Utility-Basket LH	STC	SH96-120
LOT	B55632	STC	SR00696NY
MODEL	Bell 205/210/212/214/412	STC	

MADE IN CANADA

D2729-1

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Item ID: D205-541-043

Accept



Setup Start



Revision ID:

Item Name: Heli-Utility-Basket, LH

Stop



Start Date: 10/29/10 Start Qty: 1.00



Cust Item ID:

Required Date: 11/01/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

140



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

8/10/10/09

XO

150



Packaging

Packaging

0.00

Memo

0.00

REPACKAGE PER PPP USING NEW B/N 0 NEW LABELS REQ'D

Identify and pack for shipping as per PPP D205-541-

043 Location: _____

PPP Rev: _____

Cry/10/01 O

160



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/14/10 80
B10-11-01

Picklist Print

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Work Order ID: 63410



Parent Item: D205-541-043



Parent Item Name: Heli-Utility-Basket, LH

Start Date: 10/29/10

Required Date: 11/01/10

Comments: IPP Rev:C Re-Format 02-08-30 KJ
IPP Rev:D chg to revG Ecn1157 08-03-19 DD verified by:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-12A 		Purchased		No			Each	301.0000	3	3		10/10/2010	

		<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>	
		ST357		301		
		112314		101		3
		115371		40		
		115422		160		

		<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>	
		ST357		104		
		114752		1		
		115371		3	2	
		115936		100		

AN960JD8	NAS1149DN832	Purchased	No	Each	10.0000	2	2
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		<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>	
		ST347		10		
		105059		10		

D205-541-043	Manufactured	No	Each	0.0000	1
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		<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>	
		ST347		10		

Heli-Utility-Basket, LH

Replace

16340

ITEM	QTY	
AN 4-7A	2	M107321
AN 4-12A	3	- No Box
AN 4-13A	9	M107834
AN 4-14A	2	- No Box
AN 5-7A	1	M107013
AN 5-13A	1	M107321
AN 960 TD416	27	M102939
AN 960 SD516	3	M107959
AN 960 SD8	2	- MISSING
MS21042 L4	16	M107478
MS21042 LS	2	M107939
D2515	2	B329138

New Installation Instructions

REPACK

ITEM	QTY	Batch
D2199 - 1	1	B338468
D2199 - 25	1	38454
D2199 - 23	1	337849
D3052 - 1	1	B28522
D2499	1	B37543
D2498	1	B37542

D 205 S41 043 B 55632

